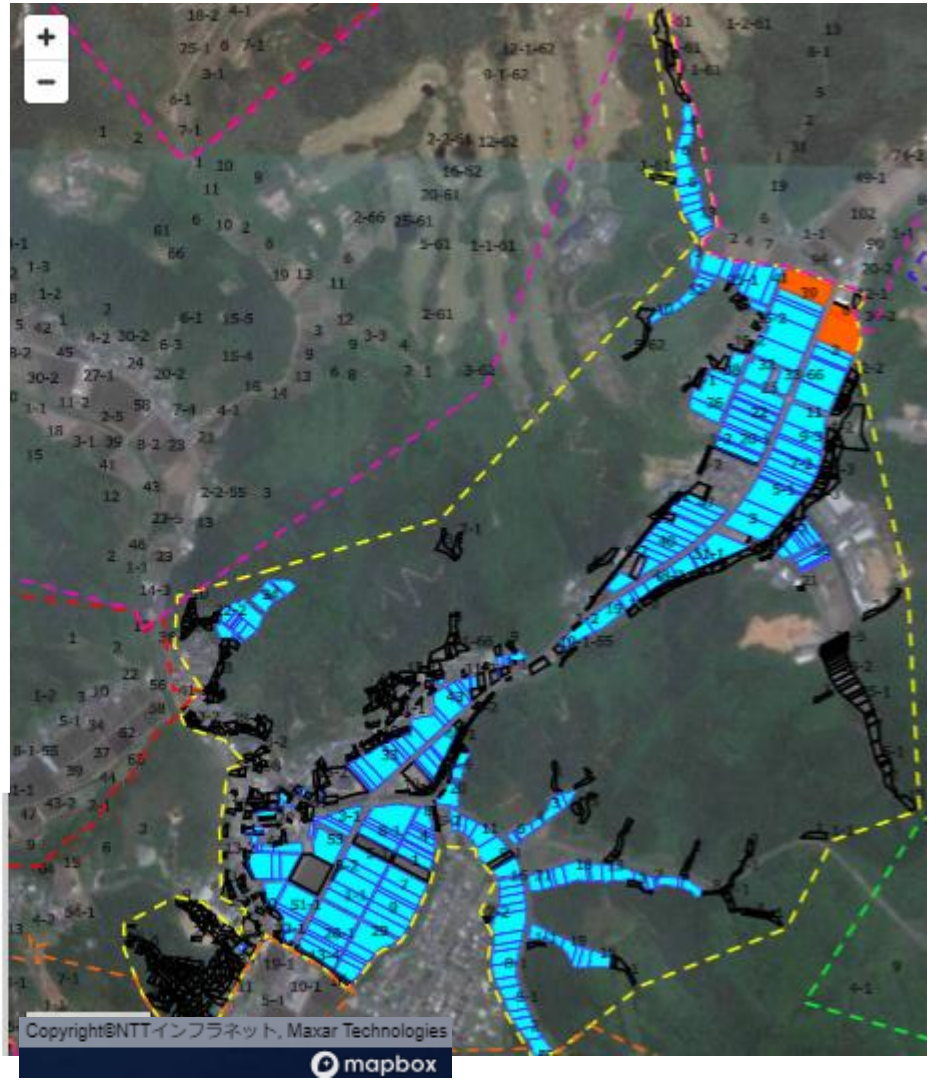大森